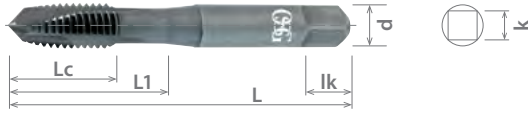




## List 342STI

EXOTAP® VA-3 POT STI

SPIRAL POINT	HSSE	S/O	V	C/4P	0°	STI	PACKED 1 PIECE
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EDP	Thread Size	Thread Limit	Overall Length	Thread Length	Neck Length	Shank Diameter	Square Width	Square Length	Number of Flutes	Surface Treatment
			L (mm)	Lc (mm)	L1 (mm)	d (mm)	k (mm)	lk (mm)		
34200101	M2 x 0.4	D2	46.00	6.40	13.10	3.58	2.79	4.76	2	Steam Oxide
34200108	M2 x 0.4	D2	46.00	6.40	13.10	3.58	2.79	4.76	2	V
34200201	M2.5 x 0.45	D2	49.30	7.60	15.90	3.58	2.79	4.76	2	Steam Oxide
34200208	M2.5 x 0.45	D2	49.30	7.60	15.90	3.58	2.79	4.76	2	V
34200301	M3 x 0.5	D2	50.80	9.50	17.50	3.58	2.79	4.76	3	Steam Oxide
34200308	M3 x 0.5	D2	50.80	9.50	17.50	3.58	2.79	4.76	3	V
34200401	M4 x 0.7	D3	60.50	12.70	22.20	4.93	3.86	6.35	3	Steam Oxide
34200408	M4 x 0.7	D3	60.50	12.70	22.20	4.93	3.86	6.35	3	V
34200501	M5 x 0.8	D3	63.50	15.20	25.40	6.48	4.85	7.94	3	Steam Oxide
34200508	M5 x 0.8	D3	63.50	15.20	25.40	6.48	4.85	7.94	3	V
34200601	M6 x 1	D3	69.10	16.90	28.60	8.08	6.05	9.53	3	Steam Oxide
34200608	M6 x 1	D3	69.10	16.90	28.60	8.08	6.05	9.53	3	V
34200701	M8 x 1.25	D3	74.70	19.20	31.90	9.68	7.26	11.11	3	Steam Oxide
34200708	M8 x 1.25	D3	74.70	19.20	31.90	9.68	7.26	11.11	3	V
34200801	M10 x 1.5	D4	85.90	23.40	34.40	9.32	6.99	11.11	3	Steam Oxide
34200808	M10 x 1.5	D4	85.90	23.40	34.40	9.32	6.99	11.11	3	V
34200901	M12 x 1.75	D4	91.20	25.40	37.40	10.90	8.18	12.70	3	Steam Oxide
34200908	M12 x 1.75	D4	91.20	25.40	37.40	10.90	8.18	12.70	3	V
34201001	M14 x 2	D5	102.40	27.70	40.70	13.77	10.31	15.88	3	Steam Oxide
34201008	M14 x 2	D5	102.40	27.70	40.70	13.77	10.31	15.88	3	V
34201101	M16 x 2	D5	108.00	30.50	43.50	14.99	11.23	17.46	3	Steam Oxide
34201108	M16 x 2	D5	108.00	30.50	43.50	14.99	11.23	17.46	3	V
34201201	M18 x 2.5	D5	119.10	33.90	47.90	17.70	13.28	19.05	3	Steam Oxide
34201208	M18 x 2.5	D5	119.10	33.90	47.90	17.70	13.28	19.05	3	V
34201301	M20 x 2.5	D5	124.60	33.90	47.90	19.30	14.48	19.05	3	Steam Oxide
34201308	M20 x 2.5	D5	124.60	33.90	47.90	19.30	14.48	19.05	3	V
34201401	M22 x 2.5	D5	130.20	38.10	53.10	20.32	15.24	20.64	3	Steam Oxide
34201408	M22 x 2.5	D5	130.20	38.10	53.10	20.32	15.24	20.64	3	V
34201501	M24 x 3	D6	138.10	43.50	58.50	22.76	17.07	22.23	4	Steam Oxide
34201508	M24 x 3	D6	138.10	43.50	58.50	22.76	17.07	22.23	4	V

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium				
Low	Medium	High			300	400	17-4 PH		6061 7075	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC
1010	1035	1065	4140	4340	300	400	17-4 PH	6061 7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
○	○	○			○	○	○									
25-80 SFM	20-50 SFM	20-45 SFM			20-45 SFM	20-45 SFM	8-20 SFM									

○ Good ○ Best

